SERVICE BODY SPECIFICATION
L, S and T-Series 40" & 42" CA

Body Shell
- Body sides, bulkhead, and tailgate are constructed of 14 gauge A40 galvanneal steel.
- One piece compartment top and back.
- Die formed seamless fenders.

Floor
- 12 gauge medium pattern treadplate floor.

Understructure
- 5-1/4" high 3/16" formed steel crossmembers at the front of the body.
- 2" x 3" high 10 gauge formed steel extension U-shaped crossmembers.
- 4-3/4" high 3/16" formed steel crossmembers at the rear of the body.
- 3 full-length formed 14 gauge steel "C" channel longitudinals.

Doors
- Double panel doors with 14 gauge galvanneal steel outer panel and 18 gauge corrugated inner panel.
- Door design includes a knife edge for continuous positive contact with the door seal.

Rear Body Reinforcing Member
- 12 gauge "hat" channel reinforcement across the rear of the body.

Hinge Pins and Hinges
- Doors incorporate 5/16" diameter stainless steel rod hinge pins.
- Stainless steel pillow block hinges include self-lubricating plastic bushings.
- Hinge pillow blocks are attached to the body side with closed end pop rivets as standard. Body can be ordered with hinges welded as an option.

Door Retainers
- Spring loaded door retainers on vertical doors are easily detachable to allow the door to swing 180°.
- Heavy-duty chain supports on the horizontal doors are easily removable to allow the door to drop down.

Door Seals
- Automotive type square-bulb seal installs in a full perimeter protective channel. Seal is unbroken at the striker.

Shelving
- Shelving and compartment partitions are removable allowing for the creation of various compartment interior arrangements.
- 4 full-height compartment partitions are furnished as standard. Half-height partitions are available as an option.
- Compartment shelving is adjustable on 2" centers.
- 16 gauge galvanneal steel shelves are slotted for dividers on 2" centers.
- 20 fully folded dividers for compartment shelving.
- Top opening compartments are slotted on 2" centers for dividers.
- 16 additional fully folded dividers for top opening models.
- Material hook bar assembly with 3 hooks.

Tailgate
- 11-1/2" high.
- One-hand opening, slam close.
- Center release stainless steel latch.

Prime Paint
- All body components receive a 5-stage zinc phosphate pretreatment and baked on primer.
- A second primer coating is applied after final body assembly for maximum corrosion resistance.

Undercoating
- Entire body underside is fully undercoated with an automotive grade undercoating.

Mounting Kit
- Mounting Kit furnished as standard.

Warranty
- Lifetime Warranty applies to anything we have manufactured. Refer to written warranty page for details.

In order to provide the most innovative and progressive equipment, all specifications and designs are subject to change without notice.

RKI, Inc. | 2301 Central Parkway, Houston, TX, 77092 | 713.688.4414 | Fax: 713.688.8982 | www.rkius.com
5 1/4" HIGH 3/16" FORMED STEEL CROSSMEMBER

4 3/4" HIGH 3/16" FORMED STEEL CROSSMEMBER

12 GAUGE TREADPLATE

FULL-LENGTH FORMED 14 GAUGE STEEL LONGITUDINALS, (TYPICALLY 3)

2" X 3" HIGH 10 GAUGE FORMED STEEL EXTENSION CROSSMEMBER

Floor Understructure for L, S and T-Series 40" & 42" CA Service Bodies
SERVICE BODY SPECIFICATION
J, L, S, T and U-Series 56" CA

Body Shell
- Body sides, bulkhead, and tailgate are constructed of 14 gauge A40 galvanneal steel.
- One piece compartment top and back.
- Die formed seamless fenders.

Floor
- 12 gauge medium pattern treadplate floor.

Understructure
- 5-1/4" high 3/16" formed steel crossmembers at the front of the body.
- 2" x 3" high 10 gauge formed steel extension U-shaped crossmembers.
- 4-3/4" high 3/16" formed steel crossmembers at the rear of the body.
- 3 full-length formed 14 gauge steel "C" channel longitudinals.

Doors
- Double panel doors with 14 gauge galvanneal steel outer panel and 18 gauge corrugated inner panel.
- Door design includes a knife edge for continuous positive contact with the door seal.

Rear Body Reinforcing Member
- 12 gauge "hat" channel reinforcement across the rear of the body.

Hinge Pins and Hinges
- Doors incorporate 5/16" diameter stainless steel rod hinge pins.
- Stainless steel pillow block hinges include self-lubricating plastic bushings.
- Hinge pillow blocks are attached to the body side with closed end pop rivets as standard. Body can be ordered with hinges welded as an option.

Door Retainers
- Spring loaded door retainers on vertical doors are easily detachable to allow the door to swing 180°.
- Heavy-duty chain supports on the horizontal doors are easily removable to allow the door to drop down.

Door Seals
- Automotive type square-bulb seal installs in a full perimeter protective channel. Seal is unbroken at the striker.

Shelving
- Shelving and compartment partitions are removable allowing for the creation of various compartment interior arrangements.
- 4 full-height compartment partitions are furnished as standard. Half-height partitions are available as an option.
- Compartment shelving is adjustable on 2" centers.
- 16 gauge galvanneal steel shelves are slotted for dividers on 2" centers.
- 20 fully folded dividers for compartment shelving.
- Top opening compartments are slotted on 2" centers for dividers.
- 16 additional fully folded dividers for top opening models.
- Material hook bar assembly with 3 hooks.

Tailgate
- 11-1/2" high.
- One-hand opening, slam close.
- Center release stainless steel latch.

Prime Paint
- All body components receive a 5-stage zinc phosphate pretreatment and baked on primer.
- A second primer coating is applied after final body assembly for maximum corrosion resistance.

Undercoating
- Entire body underside is fully undercoated with an automotive grade undercoating.

Mounting Kit
- Mounting Kit furnished as standard.

Warranty
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Floor Understructure for L, S, T, J and U 56" CA Service Bodies

- **5 1/4" High 3/16" Formed Steel Crossmember**
- **4 3/4" High 3/16" Formed Steel Crossmember**
- **Full-Length Formed 14 Gauge Steel Longitudinals, (Typically 3)**
- **12 Gauge Treadplate**
- **2" x 3" High 10 Gauge Formed Steel Extension Crossmember**
SERVICE BODY SPECIFICATION
L and T-Series 57" CA

Body Shell
• Body sides, bulkhead, and tailgate are constructed of 14 gauge A40 galvanneal steel.
• One piece compartment top and back.
• Die formed seamless fenders.

Floor
• 12 gauge medium pattern treadplate floor.

Understructure
• 5-1/4" high 3/16" formed steel crossmembers at the front of the body.
• 2" x 3" high 10 gauge formed steel extension U-shaped crossmembers.
• 4-3/4" high 3/16" formed steel crossmembers at the rear of the body.
• 3 full-length formed 14 gauge steel “C” channel longitudinals.

Doors
• Double panel doors with 14 gauge galvanneal steel outer panel and 18 gauge corrugated inner panel.
• Door design includes a knife edge for continuous positive contact with the door seal.

Rear Body Reinforcing Member
• 12 gauge “hat” channel reinforcement across the rear of the body.

Hinge Pins and Hinges
• Doors incorporate 5/16" diameter stainless steel rod hinge pins.
• Stainless steel pillow block hinges include self-lubricating plastic bushings.
• Hinge pillow blocks are attached to the body side with closed end pop rivets as standard. Body can be ordered with hinges welded as an option.

Door Retainers
• Spring loaded door retainers on vertical doors are easily detachable to allow the door to swing 180°.
• Heavy-duty chain supports on the horizontal doors are easily removable to allow the door to drop down.

Door Seals
• Automotive type square-bulb seal installs in a full perimeter protective channel. Seal is unbroken at the striker.

Shelving
• Shelving and compartment partitions are removable allowing for the creation of various compartment interior arrangements.
• 4 full-height compartment partitions are furnished as standard. Half-height partitions are available as an option.
• Compartment shelving is adjustable on 2" centers.
• 16 gauge galvanneal steel shelves are slotted for dividers on 2" centers.
• 20 fully folded dividers for compartment shelving.
• Top opening compartments are slotted on 2" centers for dividers.
• 16 additional fully folded dividers for top opening models.
• Material hook bar assembly with 3 hooks.

Tailgate
• 11-1/2” high.
• One-hand opening, slam close.
• Center release stainless steel latch.

Prime Paint
• All body components receive a 5-stage zinc phosphate pretreatment and baked on primer.
• A second primer coating is applied after final body assembly for maximum corrosion resistance.

Undercoating
• Entire body underside is fully undercoated with an automotive grade undercoating.

Mounting Kit
• Mounting Kit furnished as standard.

Warranty
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Floor Understructure for L and T-Series 57" CA Service Bodies

- **5 1/4" High 3/16" Formed Steel Crossmember**
- **4 3/4" High 3/16" Formed Steel Crossmember**
- **Full-Length Formed 14 Gauge Steel Longitudinals, (Typically 3)**
- **12 Gauge Treadplate**
- **2" X 3" High 10 Gauge Formed Steel Extension Crossmember**

[Diagram of the understructure]
Service Body Specification
J, L, S, T and U-Series 60" CA Single Rear Wheel

**Body Shell**
- Body sides, bulkhead, and tailgate are constructed of 14 gauge A40 galvanneal steel.
- One piece compartment top and back.
- Die formed seamless fenders.

**Floor**
- 12 gauge medium pattern treadplate floor.

**Understructure**
- 5” high 3/16” formed steel crossmembers at the front and rear of the body.
- 2” x 3” high 10 gauge formed steel extension U-shaped crossmembers.
- 5” high 10 gauge formed steel intermediate crossmembers.
- 3 full-length formed 14 gauge steel “C” channel longitudinals.

**Doors**
- Double panel doors with 14 gauge galvanneal steel outer panel and 18 gauge corrugated inner panel.
- Door design includes a knife edge for continuous positive contact with the door seal.

**Rear Body Reinforcing Member**
- 12 gauge “hat” channel reinforcement across the rear of the body.

**Hinge Pins and Hinges**
- Doors incorporate 5/16” diameter stainless steel rod hinge pins.
- Stainless steel pillow block hinges include self-lubricating plastic bushings.
- Hinge pillow blocks are attached to the body side with closed end pop rivets as standard. Body can be ordered with hinges welded as an option.

**Door Retainers**
- Spring loaded door retainers on vertical doors are easily detachable to allow the door to swing 180°.
- Heavy-duty chain supports on the horizontal doors are easily removable to allow the door to drop down.

**Door Seals**
- Automotive type square-bulb seal installs in a full perimeter protective channel. Seal is unbroken at the striker.

**Shelving**
- Shelving and compartment partitions are removable allowing for the creation of various compartment interior arrangements.
- 4 full-height compartment partitions are furnished as standard. Half-height partitions are available as an option.
- Compartment shelving is adjustable on 2” centers.
- 16 gauge galvanneal steel shelves are slotted for dividers on 2” centers.
- 20 fully folded dividers for compartment shelving.
- Top opening compartments are slotted on 2” centers for dividers.
- 16 additional fully folded dividers for top opening models.
- Material hook bar assembly with 3 hooks.

**Tailgate**
- 11-1/2” high.
- One-hand opening, slam close.
- Center release stainless steel latch.

**Prime Paint**
- All body components receive a 5-stage zinc phosphate pretreatment and baked on primer.
- A second primer coating is applied after final body assembly for maximum corrosion resistance.

**Undercoating**
- Entire body underside is fully undercoated with an automotive grade undercoating.

**Mounting Kit**
- Mounting Kit furnished as standard.

**Warranty**
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Floor Understructure for J, L, S, T and U-Series 60" CA Single Rear Wheel Service Bodies

- Full-length formed 14 gauge steel longitudinals, (typically 3)
- 2" x 3" high 10 gauge formed steel extension crossmember
- 5" high 3/16" formed steel crossmember
- 12 gauge treadplate
- 5" high 3/16" formed steel crossmember
- 5" high 10 gauge formed steel intermediate crossmember
SERVICE BODY SPECIFICATION
J, L, S, T and U-Series 60" CA or Larger Dual Rear Wheel

Body Shell
• Body sides, bulkhead, and tailgate are constructed of 14 gauge A40 galvanneal steel.
• One piece compartment top and back. (Bodies up to 144" long.)
• Die formed seamless fenders.

Floor
• 12 gauge medium pattern treadplate floor.

Understructure
• 4" high 3/16" formed steel crossmembers at the front and rear of the body.
• 4" high 10 gauge formed steel intermediate and extension crossmembers.
• 3 full-length formed 14 gauge steel “C” channel longitudinals.

Doors
• Double panel doors with 14 gauge galvanneal steel outer panel and 18 gauge corrugated inner panel.
• Door design includes a knife edge for continuous positive contact with the door seal.

Rear Body Reinforcing Member
• 12 gauge “hat” channel reinforcement across the rear of the body.

Hinge Pins and Hinges
• Doors incorporate 5/16" diameter stainless steel rod hinge pins.
• Stainless steel pillow block hinges include self-lubricating plastic bushings.
• Hinge pillow blocks are attached to the body side with closed end pop rivets as standard. Body can be ordered with hinges welded as an option.

Door Retainers
• Spring loaded door retainers on vertical doors are easily detachable to allow the door to swing 180°.
• Heavy-duty chain supports on the horizontal doors are easily removable to allow the door to drop down.

Door Seals
• Automotive type square-bulb seal installs in a full perimeter protective channel. Seal is unbroken at the striker.

Shelving
• Shelving and compartment partitions are removable allowing for the creation of various compartment interior arrangements.
• 4 full-height compartment partitions are furnished as standard. Half-height partitions are available as an option.
• Compartment shelving is adjustable on 2" centers.
• 16 gauge galvanneal steel shelves are slotted for dividers on 2" centers.
• 20 fully folded dividers for compartment shelving.
• Top opening compartments are slotted on 2" centers for dividers.
• 16 additional fully folded dividers for top opening models.
• Material hook bar assembly with 3 hooks.

Tailgate
• 11-1/2" high.
• One-hand opening, slam close.
• Center release stainless steel latch.

Prime Paint
• All body components receive a 5-stage zinc phosphate pretreatment and baked on primer.
• A second primer coating is applied after final body assembly for maximum corrosion resistance.

Undercoating
• Entire body underside is fully undercoated with an automotive grade undercoating.

Mounting Kit
• Mounting Kit furnished as standard.

Warranty
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Floor Understructure for J, L, S, T and U-Series 60" CA or Larger Dual Rear Wheel Service Bodies

Understructure shown is for 60" CA and 108" floor length

Crossmembers are re-spaced or added as required to maintain structural integrity for longer floors

84" CA and 132" long floor has 1 additional intermediate crossmember
108" CA and 156" long floor has 5 additional intermediate crossmembers
120" CA and 168" long floor has 6 additional intermediate crossmembers
SERVICE BODY SPECIFICATION
A-Series - 50" Tall Sides

Body Shell
- Body sides, bulkhead, and tailgate are constructed of 14 gauge A40 galvanneal steel.
- One piece compartment top and back. (Bodies up to 144" long.)
- Die formed seamless fenders.

Floor
- 1/8" medium pattern treadplate floor.

Understructure
- 6" high 8.2# structural steel front, rear and extension crossmembers.
- 6" high 3/16" formed steel intermediate crossmembers.
- 3 full-length 12 gauge formed steel “C” channel longitudinals.
- 1/2" x 3" steel flatbar long runners.

Doors
- Double panel doors with 14 gauge galvanneal steel outer panel and 18 gauge corrugated inner panel.
- Door design includes a knife edge for continuous positive contact with the door seal.

Hinge Pins and Hinges
- Doors incorporate 5/16" diameter stainless steel rod hinge pins.
- Stainless steel pillow block hinges include self-lubricating plastic bushings.
- Hinge pillow blocks are attached to the body side with closed end pop rivets as standard. Body can be ordered with hinges welded as an option.

Door Retainers
- Spring loaded door retainers on vertical doors are easily detachable to allow the door to swing 180°.

Door Seals
- Automotive type square-bulb seal installs in a full perimeter protective channel. Seal is unbroken at the striker.

Shelving
- 4 full-height compartment partitions are furnished as standard. Half-height partitions are available as an option.
- Shelving package is optional on A-Series bodies.

Prime Paint
- All body components receive a 5-stage zinc phosphate pretreatment and baked on primer.
- A second primer coating is applied after final body assembly for maximum corrosion resistance.

Undercoating
- Entire body underside is fully undercoated with an automotive grade undercoating.

Mounting Kit
- Mounting kit is optional on A-Series bodies.

Warranty
- Lifetime Warranty applies to anything we have manufactured. Refer to written warranty page for details.

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Revised 12/2015
Heavy-Duty Floor Understructure for A-Series Service Bodies

Understructure shown is for 60" CA and 108" floor length

Crossmembers are re-spaced or added as required to maintain structural integrity for longer floors

102" CA and 144" long floor has 4 additional intermediate crossmembers
108" CA and 156" long floor has 4 additional intermediate crossmembers
120" CA and 168" long floor has 4 additional intermediate crossmembers
SERVICE BODY SPECIFICATION
C-Series - 44" Tall Sides

Body Shell
- Body sides, bulkhead, and tailgate are constructed of 14 gauge A40 galvanneal steel.
- 12 gauge galvanneal steel front and rear compartment panels.
- One piece compartment top and back. (Bodies up to 144" long.)
- 1/8" treadplate overlay on compartment tops, load area walls, front panel and tailgate.
- Die formed seamless fenders.

Floor
- 1/8" medium pattern treadplate floor.

Understructure
- 5" x 3" x 3/16" rectangular steel tubing front, rear and rear extension crossmembers.
- 5" high 3/16" formed intermediate crossmembers.
- 5" high 6.7# structural steel front extension crossmembers.
- 3 full-length formed 12 gauge steel “C” channel longitudinals.
- 1/2" x 3" steel flatbar long runners.
- Crane reinforced rear compartment for cranes up to 8,000# (50,000 ft. lbs.).

Doors
- Double panel doors with 14 gauge galvanneal steel outer panel and 18 gauge corrugated inner panel.
- Door design includes a knife edge for continuous positive contact with the door seal.
- Front vertical compartment doors have overlapping design to allow for close proximity working conditions.

Hinge Pins and Hinges
- Doors incorporate 5/16" diameter stainless steel rod hinge pins.
- Stainless steel pillow block hinges include self-lubricating plastic bushings.
- Hinge pillow blocks are attached to the body side with closed end pop rivets as standard. Body can be ordered with hinges welded as an option.

Door Retainers
- Spring loaded door retainers on vertical doors are easily detachable to allow the door to swing 180°.
- Heavy-duty chain supports on the horizontal doors are easily removable to allow the door to drop down.

Door Seals
- Automotive type square-bulb seal installs in a full perimeter protective channel. Seal is unbroken at the striker.

Shelving
- 4 full-height compartment partitions are furnished as standard. Half-height partitions are available as an option for all compartments except crane reinforced compartment.
- Shelving package is optional for C-Series bodies.

Tailgate
- 11-1/2" high.
- One-hand opening, slam close.
- Center release stainless steel latch.

Prime Paint
- All body components receive a 5-stage zinc phosphate pretreatment and baked on primer.
- A second primer coating is applied after final body assembly for maximum corrosion resistance.

Undercoating
- Entire body underside is fully undercoated with an automotive grade undercoating.

Mounting Kit
- Litemount brackets for housing stop/tail/turn lights furnished as standard, ships loose. Lights not included.
- Mounting kit is optional on C-Series bodies.

Warranty
- Lifetime Warranty applies to anything we have manufactured. Refer to written warranty page for details.

Revised 12/2015

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Heavy-Duty Floor Understructure for C-Series Service Bodies

Understructure shown is for 60" CA and 108" floor length

Crossmembers are re-spaced or added as required to maintain structural integrity for longer floors

84" CA and 132" long floor has 1 additional intermediate crossmember
108" CA and 156" long floor has 4 additional intermediate crossmembers
120" CA and 168" long floor has 4 additional intermediate crossmembers
SERVICE BODY SPECIFICATION
CA-Series - 50" Tall Sides

Body Shell
• Body sides, bulkhead, and tailgate are constructed of 14 gauge A40 galvanneal steel.
• 12 gauge galvanneal steel front and rear compartment panels.
• One piece compartment top and back. (Bodies up to 144" long.)
• 1/8" treadplate overlay on compartment tops, load area walls, front panel and tailgate.
• Die formed seamless fenders.

Floor
• 1/8" medium pattern treadplate floor.

Understructure
• 5" x 3" x 3/16" rectangular steel tubing front, rear and rear extension crossmembers.
• 5" high 3/16" formed intermediate crossmembers.
• 5" high 6.7# structural steel front extension crossmembers.
• 3 full-length 12 gauge formed steel "C" channel longitudinals.
• Crane reinforced rear compartment for cranes up to 8,000# (50,000 ft. lbs.).
• Understructure is further reinforced with 5" x 3" x 3/16" rectangular tubing subframe.

Doors
• Double panel doors with 14 gauge galvanneal steel outer panel and 18 gauge corrugated inner panel.
• Door design includes a knife edge for continuous positive contact with the door seal.

Hinge Pins and Hinges
• Doors incorporate 5/16" diameter stainless steel rod hinge pins.
• Stainless steel pillow block hinges include self-lubricating plastic bushings.
• Hinge pillow blocks are attached to the body side with closed end pop rivets as standard. Body can be ordered with hinges welded as an option.

Door Retainers
• Spring loaded door retainers on vertical doors are easily detachable to allow the door to swing 180°.

Door Seals
• Automotive type square-bulb seal installs in a full perimeter protective channel. Seal is unbroken at the striker.

Shelving
• 4 full-height compartment partitions are furnished as standard. Half-height partitions are available as an option for all compartments except crane reinforced compartment.
• Shelving package is optional on CA-Series bodies.

Tailgate
• 11-1/2" high.
• One-hand opening, slam close.
• Center release stainless steel latch.

Prime Paint
• All body components receive a 5-stage zinc phosphate pretreatment and baked on primer.
• A second primer coating is applied after final body assembly for maximum corrosion resistance.

Undercoating
• Entire body underside is fully undercoated with an automotive grade undercoating.

Mounting Kit
• Litemount brackets for housing stop/tail/turn lights furnished as standard, ships loose. Lights not included.
• Mounting kit is optional on CA-Series bodies.

Warranty
Lifetime Warranty applies to anything we have manufactured. Refer to written warranty page for details.

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Heavy-Duty Floor Understructure for CA-Series Service Bodies

Understructure shown is for 84" CA and 132" floor length

Crossmembers are re-spaced or added as required to maintain structural integrity for longer floors

102" CA and 150" long floor has 2 additional intermediate crossmembers
108" CA and 156" long floor has 2 additional intermediate crossmembers
120" CA and 168" long floor has 3 additional intermediate crossmembers
SERVICE BODY SPECIFICATION
E-Series - 44" Tall Sides

Body Shell
- Body sides, bulkhead, and tailgate are constructed of 14 gauge A40 galvanneal steel.
- One piece compartment top and back. (Bodies up to 144" long.)
- Die formed seamless fenders.

Floor
- 1/8" medium pattern treadplate floor with 3" longitudinal flange at each body side.

Understructure
- 4" high 5.4# structural steel front, rear and extension crossmembers.
- 4" high 10 gauge formed steel intermediate crossmembers.
- 3 full-length formed 12 gauge steel "C" channel longitudinals.
- 1/2" x 3" steel flatbar long runners.

Doors
- Double panel doors with 14 gauge galvanneal steel outer panel and 18 gauge corrugated inner panel.
- Door design includes a knife edge for continuous positive contact with the door seal.

Rear Body Reinforcing Member
- 3/16" "hat" channel reinforcement across the rear of the body.

Hinge Pins and Hinges
- Doors incorporate 5/16" diameter stainless steel rod hinge pins.
- Stainless steel pillow block hinges include self-lubricating plastic bushings.
- Hinge pillow blocks are attached to the body side with closed end pop rivets as standard. Body can be ordered with hinges welded as an option.

Door Retainers
- Spring loaded door retainers on vertical doors are easily detachable to allow the door to swing 180°.
- Heavy-duty chain supports on the horizontal doors are easily removable to allow the door to drop down.

Door Seals
- Automotive type square-bulb seal installs in a full perimeter protective channel. Seal is unbroken at the striker.

Shelving
- Shelving and compartment partitions are removable allowing for the creation of various compartment interior arrangements.
- 4 full-height compartment partitions are furnished as standard. Half-height partitions are available as an option.
- Compartment shelving is adjustable on 2" centers.
- 16 gauge galvanneal steel shelves are slotted for dividers on 2" centers.
- 20 fully folded dividers for compartment shelving.
- Material hook bar assembly with 3 hooks.

Tailgate
- 11-1/2" high.
- One-hand opening, slam close.
- Center release stainless steel latch.

Prime Paint
- All body components receive a 5-stage zinc phosphate pretreatment and baked on primer.
- A second primer coating is applied after final body assembly for maximum corrosion resistance.

Undercoating
- Entire body underside is fully undercoated with an automotive grade undercoating.

Mounting Kit
- Mounting kit is optional on E-Series bodies.

Warranty
- Lifetime Warranty applies to anything we have manufactured. Refer to written warranty page for details.

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Heavy-Duty Floor Understructure for E-Series Service Bodies

Understructure shown is for 60" CA and 108" floor length

Crossmembers are re-spaced or added as required to maintain structural integrity for longer floors

84" CA and 132" long floor has 2 additional intermediate crossmembers
102" CA and 144" long floor has 5 additional intermediate crossmembers
108" CA and 156" long floor has 6 additional intermediate crossmembers
120" CA and 168" long floor has 7 additional intermediate crossmembers
SERVICE BODY SPECIFICATION
G-Series - 44" Tall Sides

Body Shell
- Compartment tops, compartment backs (load area walls) and bulkhead are constructed of 12 gauge medium pattern treadplate steel.
- 12 gauge galvanneal steel compartment fronts, rears and bottoms.
- Fenders, door facings and tailgate are constructed of 14 gauge A40 galvanneal steel.
- One piece compartment top and back.
- 12 gauge treadplate overlay on tailgate.
- Die formed seamless fenders.

Floor
- 1/8" medium pattern treadplate floor.

Understructure
- 5" x 3" x 3/16" rectangular steel tubing front, rear and rear extension crossmembers.
- 5" high 3/16" formed intermediate crossmembers.
- 5" high 6.7# structural steel front extension crossmembers.
- 3 full-length formed 12 gauge steel "C" channel longitudinals.
- 1/2" steel flatbar long runners.
- Crane reinforced rear compartment for cranes up to 6,400# (40,000 ft. lbs.).

Doors
- Double panel doors with 14 gauge galvanneal steel outer panel and 18 gauge corrugated inner panel.
- Door design includes a knife edge for continuous positive contact with the door seal.

Hinge Pins and Hinges
- Doors incorporate 5/16" diameter stainless steel rod hinge pins.
- Stainless steel pillow block hinges include self-lubricating plastic bushings.
- Hinge pillow blocks are attached to the body side with closed end pop rivets as standard. Body can be ordered with hinges welded as an option.

Door Retainers
- Spring loaded door retainers on vertical doors are easily detachable to allow the door to swing 180°.
- Heavy-duty chain supports on the horizontal doors are easily removable to allow the door to drop down.

Door Seals
- Automotive type square-bulb seal installs in a full perimeter protective channel. Seal is unbroken at the striker.

Shelving
- 4 full-height compartment partitions are furnished as standard. Half-height partitions are available as an option for all compartments except crane reinforced compartment.
- Shelving package is optional on G-Series bodies.

Tailgate
- 11-1/2" high.
- One-hand opening, slam close.
- Center release stainless steel latch.

Prime Paint
- All body components receive a 5-stage zinc phosphate pretreatment and baked on primer.
- A second primer coating is applied after final body assembly for maximum corrosion resistance.

Undercoating
- Entire body underside is fully undercoated with an automotive grade undercoating.

Mounting Kit
- Litemount brackets for housing stop/tail/turn lights furnished as standard, ships loose. Lights not included.
- Mounting kit is optional on G-Series bodies.

Warranty
- Lifetime Warranty applies to anything we have manufactured. Refer to written warranty page for details.

In order to provide the most innovative and progressive equipment, all specifications and designs are subject to change without notice.

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Heavy-Duty Floor Understructure for G-Series Service Bodies

Understructure shown is for 60” CA and 108” floor length

Crossmembers are re-spaced or added as required to maintain structural integrity for longer floors

84” CA and 132” long floor has 1 additional intermediate crossmember